3.00

0.13

1.33

6 x ⌀ 0.12 THRU ALL

3.00 2.88 2.63 2.38 2.13 1.88 1.63 1.38 1.13 0.88 0.63 0.38 0.13 0

18 x ⌀ 0.09 THRU ALL
4-40 UNC THRU ALL
⌵ ⌀ 0.13 X 90°, Near Side
⌵ ⌀ 0.13 X 90°, Far Side

1.33
1.25

0.50

0

0.25 Typ

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/64
ANGULAR: ± .5 DEG
TWO PLACE DECIMAL   ±.010
THREE PLACE DECIMAL ±.005

INTERPRET GEOMETRIC
TOLERANCING PER: ISO 9001

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	DARRELL ELLIOTT	08/01/06
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

SIZE	DWG. NO.	REV
A	20547	

SCALE: 1:1 | WEIGHT: | SHEET 1 OF 1

Quater
Research & Development Inc.

5   4   3   2   1