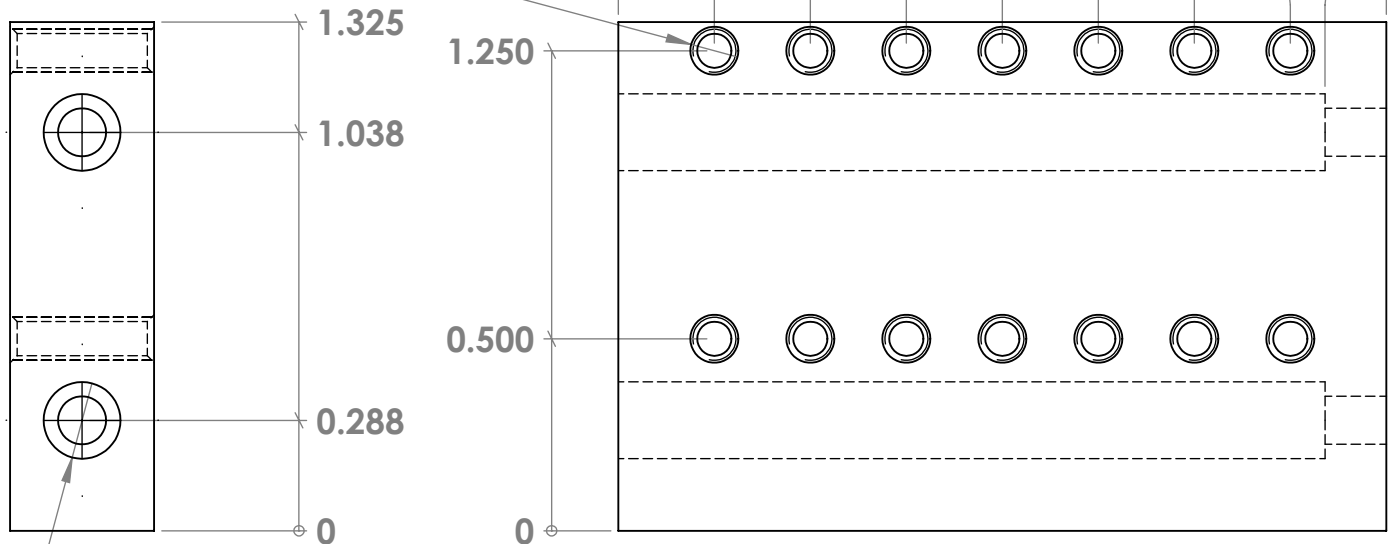
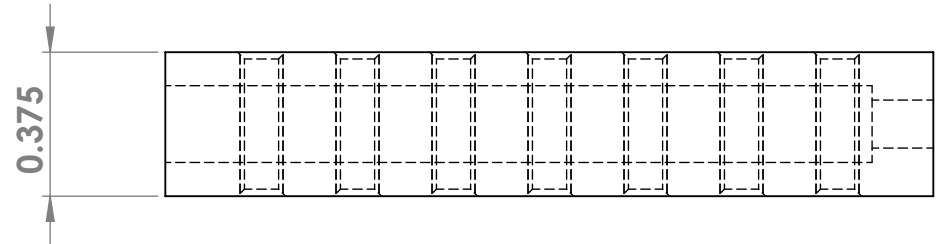


14 x  $\phi$  0.089 THRU ALL  
 4-40 UNC THRU ALL  
 ✓  $\phi$  0.125 X 90°, Near Side  
 ✓  $\phi$  0.125 X 90°, Far Side



2 X  $\phi$  0.125 THRU  
 $\square$   $\phi$  0.200  $\nabla$  1.840

PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF QUATER RESEARCH AND DEVELOPMENT. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF QUATER RESEARCH AND DEVELOPMENT IS PROHIBITED.	UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/64$ ANGULAR: $\pm .5$ DEG TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$	DRAWN DARRELL ELLIOTT	NAME DARRELL ELLIOTT	DATE 08/01/06	TITLE:		
	INTERPRET GEOMETRIC TOLERANCING PER: ISO 9001 MATERIAL  FINISH	CHECKED  ENG APPR.  MFG APPR.  Q.A.  COMMENTS:					
					SIZE <b>A</b>	DWG. NO. <b>20535</b>	REV
					SCALE: 2:1	WEIGHT:	SHEET 1 OF 1



DO NOT SCALE DRAWING